

MAINTENANCE:

The exterior of the stock should be wiped clean with a cloth and cleaning products safe for plastics. Stocks subjected to extremes in humidity, sand, dust, or temperature should be cleaned regularly (with compressed air if available). If the stock is submersed in saltwater, it should be thoroughly rinsed in clean water and dried thoroughly (with compressed air if available).

CUSTOMER SATISFACTION:

Customer satisfaction is our number one priority, so please do not hesitate to contact us with any questions or concerns. If you have an issue with a Champion Rifle Stock, please contact Champion Product Services with your questions or repair needs. For issues related to your Champion stock, do not contact the firearm manufacturer or the retailer for service. Contacting Champion Product Services directly will expedite your service. Many times your issue can be resolved quickly and easily over the phone. For questions and repair needs, please contact Champion Product Services at 800.379.1732. All product repairs require a Return Merchandise Authorization Number (RMA#) prior to service.

IMPORTANT NOTICE:

Please DO NOT ship any items for service without first obtaining a RMA#.

Important Notice Regarding Firearm Service:

For questions or service issues related to your firearm, please contact the manufacturer directly. Contact information is located in your firearm manual.

CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

CONTACT US

Champion
1 Vista Way
Anoka, MN 55303
1-800-379-1732
www.championtarget.com
Email: tech.expert@vistaoutdoor.com

CT706 7110
6560885

CHAMPION • ANOKA, MN 55303
www.championtarget.com • Made in U.S.A.

CHAMPION® RIFLE STOCKS

Owner's Manual

Bolt Action Rifle Stock (Single Piece Stock)



CHAMPION®

CHAMPION • ANOKA, MN 55303
www.championtarget.com • Made in U.S.A.

ATTENTION: Read and follow all instructions and warnings prior to installation and/or firing a rifle equipped with a Champion® Rifle Stock. If you are at all unsure of your ability to install your Champion Rifle Stock safely, please seek the services of a competent gunsmith.

IMPORTANT INFORMATION ABOUT CHAMPION RIFLE STOCKS

A Champion Rifle Stock should only be used with the specific firearm for which it was designed. Before removing or installing the Champion Rifle Stock, be sure that your firearm is unloaded and that you follow the assembly instructions provided with this product. Check all functions of your firearm after the stock is installed. If you do not feel confident to check the proper function yourself, have your gunsmith check this for you. Finally, it is important to test-fire the firearm after re-installing a Champion Rifle Stock but before using it in the field to be certain it functions properly and you can handle the firearm safely. All firearms are potentially dangerous; their improper use may cause great harm, personal injury or death. It is your responsibility to know the safe use, procedures and operation of your firearm, and to store, handle and transport your firearm safely. Proper training is available through accredited firearms safety training programs.

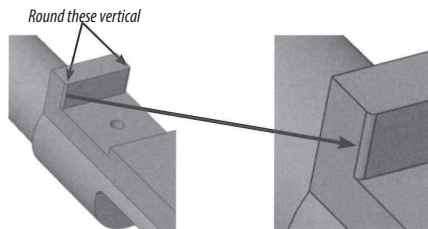
TOOLS REQUIRED (Dependent on Specific Firearm):

- Large flat blade or Phillips head screwdriver
- Hex key or Allen wrench set

GENERAL DISASSEMBLY INSTRUCTIONS:

⚠ WARNING! Before beginning existing stock disassembly and/or stock installation, make sure that the rifle is UNLOADED. Carefully check the chamber and magazine, making both visual and touch verification.

1. Remove action bolt from receiver.
2. Remove original stock. Refer to manufacturer's instructions for the best method to remove stock.
 - a. Normally the barreled action is held in position by two screws located on the bottom of the stock.
 - b. Using caution not to damage screws, use the appropriate size and type of tool to remove the two screws. Note: At this point the trigger guard is disconnected from the stock.
 - c. For BDL models, remove bottom magazine floor plate along with magazine housing.
 - d. Remove barreled action from stock. To avoid damage, take caution when removing barreled action from original stock.
3. General Note: After removing original stock, lightly round any sharp edges of recoil lug on bottom of barreled action. Use a file or small grinder, until edge is smoothly rounded as shown below. This recommended step will improve stock fit and long term performance.



STOCK INSTALLATION INSTRUCTIONS:

For installation, reference below listed steps for specified firearm manufacturer.

REMINGTON AOL/ SAVAGE

⚠ WARNING! UNLOAD FIREARM BEFORE DISASSEMBLY AND INSTALLATION TO PREVENT SHOOTING ACCIDENTS.

1. Remove recoil and tang screws per factory instructions.
2. Remove stock.
3. Be sure magazine box is attached securely and correctly to the action.
4. Lay barreled action upside down. Place Champion stock over action.
5. Hold barrel secure to stock. Insert recoil screw and tighten only two (2) turns after thread catches.
6. Insert trigger guard. Be sure screws are sitting straight. Tighten each tang screw in equal increments until each screw is snug
7. Return to recoil screw and tighten firmly-then tighten each tang screw firmly. **DO NOT OVER-TIGHTEN.**

CHAMPION • ANOKA, MN 55303
www.championtarget.com • Made in U.S.A.

REMINGTON BDL /WEATHERBY/ SAKO

⚠ WARNING! UNLOAD FIREARM BEFORE DISASSEMBLY AND INSTALLATION TO PREVENT SHOOTING ACCIDENTS.

1. Remove recoil & tang screws per factory instructions.
2. Remove stock.
3. Be sure magazine box is attached securely and correctly to the action.
4. Lay barreled action upside down. Place Champion stock over action.
5. Hold action securely into stock. Drop trigger housing onto the stock with screws, keeping the floor plate closed.
6. Tighten each screw only until the thread catches. Then tighten each screw in equal increments. Check floorplate function. Give one final turn on each screw to seat into stock firmly. **DO NOT OVER-TIGHTEN.**

WINCHESTER

⚠ WARNING! UNLOAD FIREARM BEFORE DISASSEMBLY AND INSTALLATION TO PREVENT SHOOTING ACCIDENTS.

1. Remove recoil and tang screws per factory instructions -loosening each in equal increments. Remove trigger guard with screws, and then remove floorplate with recoil screw.
2. Remove magazine box.
3. Remove stock.
4. Lay barreled action upside down. Place Champion stock over action. Insert magazine box.
5. Holding barreled action in stock, lay floorplate in magazine well. Tighten recoil screw until threads catch. (Leave it loose with much play.) Be sure floorplate is as forward to recoil lug as possible.
6. Insert trigger guard with screw. Press it deep into stock and tighten only a few turns each.
7. Again, tighten recoil screw so it is snug. Return to tang screws and tighten each in equal increments until snug.
8. Check floorplate function. If floorplate "hangs up," back off screws slightly. Push floorplate forward and trigger guard backward. Re-tighten screws.
9. Tighten screws firmly. **DO NOT OVER-TIGHTEN.** The forward trigger guard screw should not be as tight as the others.

RUGER/ BROWNING

⚠ WARNING! UNLOAD FIREARM BEFORE DISASSEMBLY AND INSTALLATION TO PREVENT SHOOTING ACCIDENTS.

1. Open and remove the floorplate hinge screw and plate assembly. Next, remove two screws holding trigger guard.
2. Remove barreled action carefully, keeping barrel and receiver flat, not at an angle.
3. Install magazine box on receiver, turn barreled action upside down and place Champion stock over action. Move barreled action back and forth until aligned with screw holes.)
4. Replace trigger guard and install screws until snug.
5. Install floorplate hinge assembly and install screw.

IMPORTANT: Close floorplate before tightening screw. Check release from trigger guard. If tight, press floorplate forward and tighten screw. Stock is designed to allow "play" (fore and aft) to compensate for factory variances in guns.

MAUSER

⚠ WARNING! UNLOAD FIREARM BEFORE DISASSEMBLY AND INSTALLATION TO PREVENT SHOOTING ACCIDENTS.

1. Remove recoil and tang screw per factory instructions.
2. Remove stock.
3. Be sure mag box is positioned securely into action.
4. Lay barreled action upside down. Place Champion stock over action. Interarms Mark X with floorplate release on side of trigger guard may require slight alteration with rattail (round) file or similar tool.
5. Hold action area securely into stock. Drop trigger housing onto the stock with screws, keeping the floorplate closed.
6. Tighten each screw only until the thread catches. Then tighten each screw in equal increments. Check floorplate function. Give one final turn on each screw to seat into stock firmly. **DO NOT OVER-TIGHTEN.**

CHAMPION • ANOKA, MN 55303
www.championtarget.com • Made in U.S.A.